



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBT18510-8
Job Sheet 194176



Part No: RBT18510-8

Job Qty: 4 pcs

Part Name: Bottom Shelf Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/26/19

Job Tracking No:

Due Date: 6/7/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBT18510 Rev.L IPP Rev. A 19.03.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	6/7/19	6/7/19	0.00	0.80	Small Fab - 1		DAS 71 9-89 19-5-14
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	6/7/19	6/7/19	0.00	0.00	QC 5 - 10		DAS 40 9-89 MAY 14 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	4 pcs	6/7/19	6/7/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



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Container No: S181043



Part: RBT18510-8

Job No: 194176

Serial No/Batch: S181043

Revision: L

Inspector:

Exp Date:

Instructions:

Date: 05/14/19

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
130	QC 21 - SA	4 pcs	6/7/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op Descriptions: 100 - 1-Engrave placard using Laser engraver as per DWG. Sheet 11. ***NOTE*** Use PDF					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
LM922402	Plastic, Black & White	2.4400 sf (.61 ea)	100-Small Fab - 1	S151069	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	LM922402	2	98	0	
Part Specifications					
Specifications could not be found.					

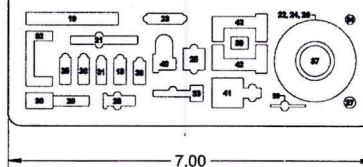
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RBT18510 - BOTTOM SHELF			
ITEM	PIN	DESCRIPTION	QTY
18	RBT18510-10	BLACK BOLT LATCH ROCKET	1
19	RBT18510-11	BAR SLING ASSEMBLY	2
21	RS 286125-18	MAIN TRANSMISSION DRAIN TOOL GULL ASSEMBLY	1
22	RS 286125-20	MAIN TRANSMISSION DRAIN TOOL HOSE ASSEMBLY	1
23	RS 286250-17	PIRE WHEELING CLUTCH DRAIN TOOL GULL ASSEMBLY	1
24	RS 286250-19	PIRE WHEELING CLUTCH DRAIN TOOL HOSE ASSEMBLY	1
25	RS 286250-19	TIR GEARBOX AND FREEWHEELING PACKAGING ARMY	1
26	RS 286250-19	TIR GEARBOX AND FREEWHEELING HOSE ARMY	1
27	RBT18510-14	STARTER SEAL GUIDE	1
28	RBT18510-15	STARTER SEAL INSTALL TOOL	1
29	RBT18510-201	STARTER SEAL REMOVAL TOOL	1
30	RBT18510-202	BLACK HAMMER ASSEMBLY	1
31	RBT18510-5-10	SHAWN PLATE PITCH HORN BEARING REMOVAL TOOL	1
32	RBT18510-1	KALEX DRIVE SHAFT TOOL	1
33	RBT18510-1	PULLER, FUEL OXIDIZER	1
34	RBT18510-1	BAR PELLOW BLOCK BOLT ROCKET	1
35	RBT18510-1	SHAWN PLATE PITCH HORN BEARING CUTTER	1
36	RBT18510-1	SHAWN PLATE PITCH HORN BEARING GRINDING TOOL	1
37	RBT18510-1	PTD SEAL INSTALL TOOL	1
38	RBT18510-1	BAR MANT MUT ROCKET	1
39	RBT18510-1	OIL KAMP STRAIGHTENER	1
40	RBT18510-1	HELICOPTER LIFTING EYE	1
41	RBT18510-1	SEAL PULLER, ENGINE GEAR BOX	1
42	RBT18510-1	BAR RESTRAINT TOOL	1



RBT18510-8 BOTTOM SHELF PLACARD

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NOTES:

- 1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBT18510-8 REV. L.DXF

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WORK ORDER
NO. 194176 MW
1404 26

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. L
MFG. APPR.	DP	RBT18510	SHEET 11 OF 11
APPROVED	VLP	TITLE	SCALE
		JET RANGER FIELD KIT	NTS
DATE	3/7/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					